

CLAIMS

1. An Nb-Al alloy powder for electrolytic capacitors,  
comprising particles having dendritic microstructures  
5 principally containing  $\text{NbAl}_3$ ,  $\text{Nb}_2\text{Al}$ ,  $\text{Nb}_3\text{Al}$ , or Nb and  
matrices containing Al or eutectic structures containing at  
least two selected from the group consisting of  $\text{NbAl}_3$ ,  $\text{Nb}_2\text{Al}$ ,  
 $\text{Nb}_3\text{Al}$ , and Nb, the particles being covered with dielectric  
layers when the powder is processed into an anode of an  
10 electrolytic capacitor, the matrices surrounding the  
dendritic microstructures.

2. The powder according to Claim 1, wherein the Nb-Al  
alloy has an aluminum content of 46% to 90% on a mass basis,  
the dendritic microstructures principally contain  $\text{NbAl}_3$ , and  
15 the matrices contain Al.

3. The powder according to Claim 1, wherein the Nb-Al  
alloy has an aluminum content of 27% and more, and less than  
46% on a mass basis, the dendritic microstructures  
principally contain  $\text{NbAl}_3$ , and the eutectic matrices contain  
20  $\text{NbAl}_3$  and  $\text{Nb}_2\text{Al}$ .

4. The powder according to Claim 1, wherein the Nb-Al  
alloy has an aluminum content of 14% and more, and less than  
27% on a mass basis, the dendritic microstructures  
principally contain  $\text{Nb}_2\text{Al}$ , and the eutectic matrices contain  
25  $\text{NbAl}_3$  and  $\text{Nb}_2\text{Al}$ .

5. The powder according to Claim 1, wherein the Nb-Al alloy has an aluminum content of 10% and more, and less than 14% on a mass basis, the dendritic microstructures principally contain  $Nb_3Al$ , and the eutectic matrices contain

5  $Nb_3Al$  and  $Nb_2Al$ .

6. The powder according to Claim 1, wherein the Nb-Al alloy has an aluminum content of 10% and less on a mass basis, the dendritic microstructures principally contain Nb, and the eutectic matrices contain  $Nb_3Al$  and Nb, or the

10 matrices principally contain  $Nb_3Al$ .

7. The powder according to any one of Claims 1 to 6, wherein the Nb-Al alloy contains at least one element selected from the group consisting of tantalum, titanium, hafnium, zirconium, molybdenum, barium, strontium, and boron.

15 8. The powder according to Claim 7, wherein the element content is 3% and less on a mass basis.

9. The powder according to any one of Claims 1 to 6, wherein the Nb-Al alloy contains 100 ppm and less of an iron impurity.

20 10. The powder according to any one of Claims 1 to 9, wherein the dendritic microstructures have a width of 3  $\mu m$  and less.

11. An electrolytic capacitor comprising an anode prepared by sintering the powder according to any one of

25 Claims 1 to 10.

12. A method for manufacturing an Nb-Al alloy powder including particles that are covered with dielectric layers when the powder is processed into an anode of an electrolytic capacitor, the method comprising a step of  
5 quenching a molten Nb-Al alloy having an aluminum content of 27% to 90% on a mass basis to form particles or thin sheets having dendritic microstructures with dendrite arm spacing of 3  $\mu\text{m}$  and less.

13. The method according to Claim 12, wherein the molten  
10 Nb-Al alloy is quenched at a rate of  $10^3$ °C/sec and more.

14. The method according to Claim 12 or 13 further comprising a step of pulverizing the thin sheets.